

Keevitusel kasutatavate kaitsegaaside valikutabel.

Leidke oma keevitusprotsessi jaoks õige gaas!



● Soovitatav ▲ Alternatiiv ■ Annab lisaväärtust

| Protsess | Materjal | Kaitsegaasid | | | | | | | | | | | | | | | | Gaas | | Koostis | | | | | | |
|-------------------|--------------------------------------|--------------|-------------|-----------|-----------|----------|------------|----------|-----------|-----------|--------|--------------------|-------------|---------------|---------------|-------------|-----------|------------|-------------|-----------|--------------|-----|---------|--|--|--|
| | | MISON® AR | MISON® HE30 | MISON® H2 | MISON® N2 | MISON® 2 | MISON® 2HE | MISON® 8 | MISON® 18 | MISON® 25 | ARGOON | ARGOON 4.8 premium | VARIGON® H5 | VARIGON® HE50 | VARIGON® HE70 | CRONIGON® 2 | CORGON® 8 | CORGON® 18 | FORMIER® 10 | LÄMMASTIK | SÜSHAPPEGAAS | Gas | Koostis | | | |
| TIG-keevitus | Süsinik, madallegeerterased | ● | ■ | | | | | | | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, austeniitsed | ● | ■ | ■ | | | | | | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, dupleks | ● | ■ | | ■ | | | | | | | | | | | | | | | | | | | | | |
| | Alumiinium ja selle sulamid | ● | ■ | | | | | | | | | | | | | | | | | | | | | | | |
| | Vask ja selle sulamid | ● | ■ | | | | | | | | | | | | | | | | | | | | | | | |
| MIG/MAG-keevitus* | Titaan | | | | | | | | | | ● | | | | | | | | | | | | | | | |
| | Süsinik, madallegeerterased | | | | | | ■ | ● | ▲ | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, austeniitsed | | | | ● | | ■ | | | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, dupleks | | | | | ● | | | | | | | | | | | | | | | | | | | | |
| | Alumiinium ja selle sulamid | ● | ■ | | | | | | | | | | | | | | | | | | | | | | | |
| MIG-jootmine | Vask ja selle sulamid | ● | ■ | | | | | | | | | | | | | | | | | | | | | | | |
| | Süsinik, madallegeerterased | ● | | | | | | | | | | | | | | | | | | | | | | | | |
| | Elektrolüüt. galvaniseeritud terased | ● | | | | | | | | | | | | | | | | | | | | | | | | |
| Plasmakeevitus | Kuumtsingitud terased | ▲ | | | ● | | | | | | | | | | | | | | | | | | | | | |
| | Süsinik, madallegeerterased | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, austeniitsed | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, dupleks | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Alumiinium ja selle sulamid | | | | | | | | | | | | | | | | | | | | | | | | | |
| Keevisjuurekaitse | Vask ja selle sulamid | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Titaan | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Süsinik, madallegeerterased | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, austeniitsed | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Roostevabad terased, dupleks | | | | | | | | | | | | | | | | | | | | | | | | | |

*MIG- ja MAG-keevitusel eeldatakse, et keevitatakse tavakeevitustraadiga. Kui keevitatakse pulbertraadiga (täidistraadiga), võivad valikud olla teised.

Kõik Linde kaitsegaasid vastavad rahvusvahelise kaitsegaaside standardi EN ISO 14175 nõuetele.